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ISO14001
ISO14001:2015



ISO9001
ISO9001:2015



HANGCHA trucks conform
to the European Safety
Requirements.

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Four-Wheel Drive Rough Terrain Forklift

with capacities of 2,500 to 3,500kg

STAGE V
CERTIFIED



The World of Hangcha
SINCE 1956



CONCEPT

The multipurpose concept refers to the capability of the forklift truck to work in many different areas, with a great performance no matter how hard the conditions are.

We studied all the specifications of the best forklifts in the world, specialized in industrial and rough terrain types, determining the characteristics that makes a forklift work well in an industrial environment. After that, we combined such information, to prepare the basis of the design of our product.

INTRODUCTION

Hangcha 2.5~3.5t 4W rough terrain forklifts is a tough, compact forklift with a four-wheel drive system. It is based on two-wheel drive rough terrain forklift. It is world renowned for superior performance, economy and longevity.



6 reasons

choose

Four-Wheel Drive

Rough Terrain Forklift

- ▶ **RELIABILITY**
- ▶ **PRODUCTIVITY**
- ▶ **ENVIRONMENTAL FRIENDLINESS**
- ▶ **COMFORTABLE OPERATION**
- ▶ **EASY MAINTENANCE**
- ▶ **HIGH PERFORMANCE**



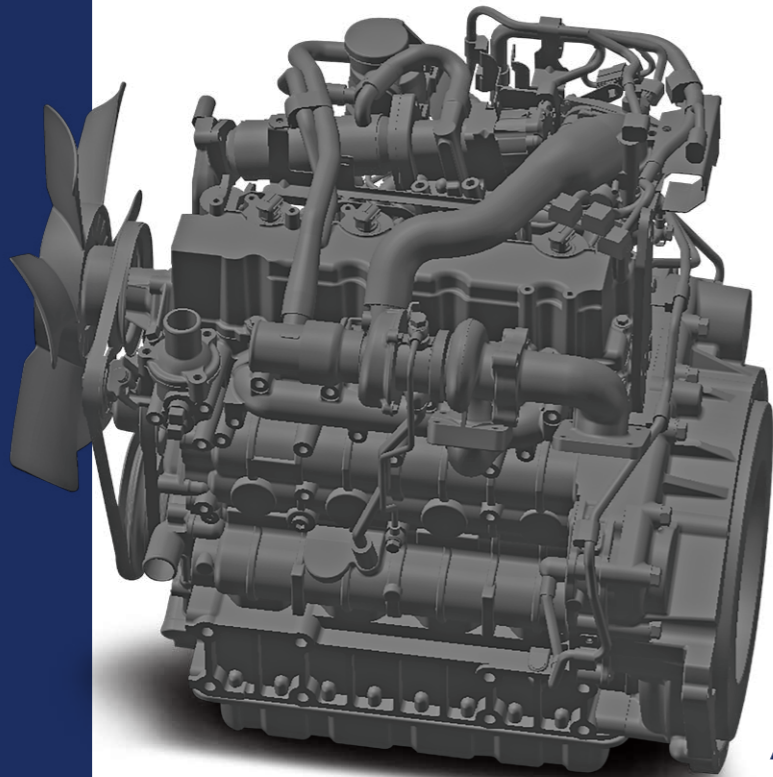
HANGCHA be with you at every stage

Efficient, reliable solutions for your demands

STAGE V & TIER 4F

With Hangcha you can meet all Stage V/Tier 4f emissions standards which provides customer demands for value, innovation and performance. The technologies include common rail fuel systems, diesel oxidation catalysts (DOC) and diesel particulate filters (DPF). Designed and optimised to every engine model, our forklift truck maximises efficiency and reliability.

**Powerful/
Efficient/
Reliable**



KUBOTA



Interactive instrument: The instrument adopts 4.0-inch color LCD display with four interactive buttons, and has one CAN bus communication function. The communication protocol is compatible with SAE J1939 standards.



HANGCHA Forklift with StageV and T4F

No.	Capacity	Series	Manufacturer	Engine	Drive power	Model	Emission Std.	Transmission	Power (kw/rpm)
1	2.5-3.5t	RT	KUBOTA	V2607-CR-TE5B	Diesel	CPCD25/30/35-XW9BC-RT4	StageV / Tier4 final	CHINA	47.3/2400

Note: RT means 2WD/4WD Rough Terrain forklift

RELIABILITY

The full-floating hydraulic transmission gearbox, with 2WD and 4WD switch function, can provide higher running speed and stronger gradeability;



Wide-base deep tread tyres

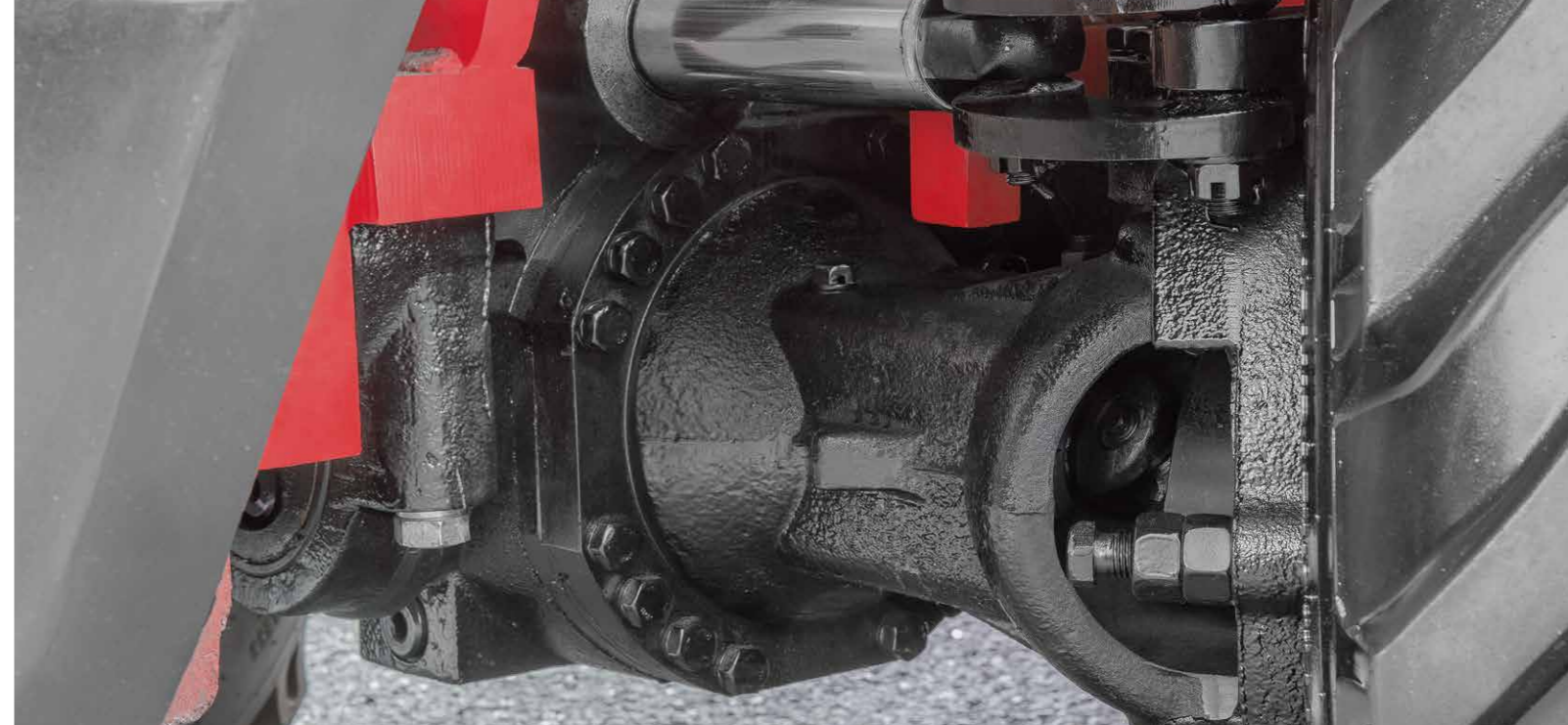
The drive axle is equipped with wide-base deep tread tires, wet brake, differential mechanism with electronic lock, as well as reinforced steering drive axle, and can better adapt to special working conditions.

Front tyre:14-17.5

Rear tyre:10.0/75-15.3



Higher specification fork mounting level-3B, more weight can be loaded.

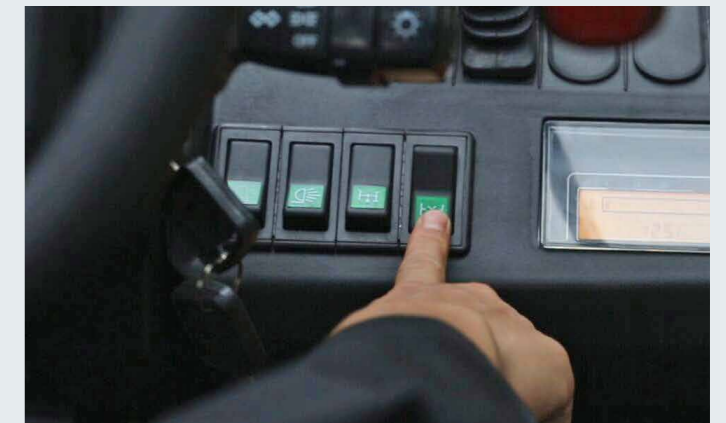


Oscillating steer axle allows either wheel to step over obstacles keeping the truck and load level.

Dual air filter, extra capacity combined radiator with serpentine wave and optimized heat dissipation channel enhance the heat dissipation capability to keep engine reliability even in heavy-duty applications.



The differential is specifically designed for rough terrain and features manual differential lock providing ultimate traction during inclement weather conditions and rough operating surfaces, it differential lock prevents power loose when one wheel spins.



PRODUCTIVITY



The new Dynamic load sensing hydraulic steering system contributes to reduce loss of hydraulic and improve energy efficiency.



The new efficiency lighting system employs LED illuminant and new type reflector to reduce energy consumption, improve significantly illumination performance and prolong work time.



COMFORTABLE OPERATION

In developing the rough terrain forklift, comfort and easy operation is always considered, for example, improved vibrating levels, compound engine damper and full floating seat and cabin are all applied.

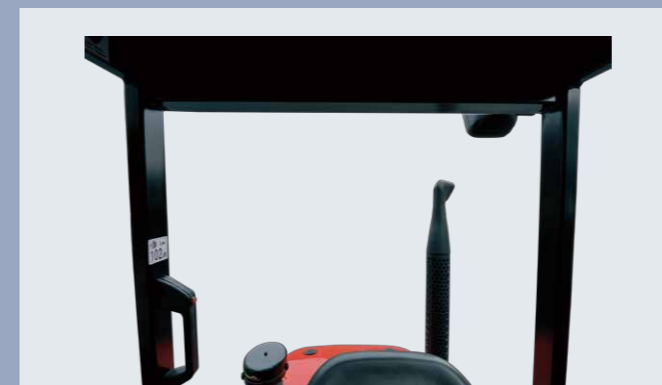
Comfortable also contribute to increased productivity and reduced the noise.



1. In addition to rubber damper between frames and steering axle, compound engine damper and full floating power train achieve flexible connection between frames and driving system, as a result, traveling vibrations and vibrations from the driving system are significantly reduced.



2. The extra foot space is provided to reduce operator fatigue significantly, non-slip step makes getting in and out easy and safe. The new designed steering wheel, new brake system and the easy-to-operate levers provide total handling operation.



3. Optimized designing structure to offer a good visibility.



4. The new design mast provides broad forward visibility due to the longer distance between inside mast.



EASY MAINTENANCE



Newly-developed LCD instrument has more comprehensive functions and more stable performance and entirely displays the full truck state, fault code and other important information, which can make the operator more intuitively and conveniently have a better knowledge of truck state and make the maintenance conveniently.



Adoption of new generation integrated electric box makes maintenance and repair convenient, layout becomes more reasonable and with better water-proof performance.



The easy-to-open hook provides quick access to the engine compartment.



Wet brake offers maximum service life for your brake system.

- / The cover on the Panel can be lifted up simply to check the brake fluid.
- / The two-piece design makes the floorboard easy to lift and remove for access to the power train.
- / The fasteners of the radiator cover can be turned easily by hand to enable quick inspections or servicing.



FOUR-WHEEL DRIVE ROUGH TERRAIN FORKLIFT

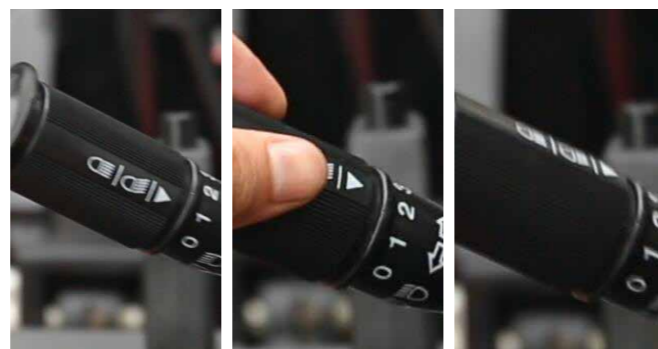


HIGH PERFORMANCE



Maneuverability

The distance to ground is 270mm for 3.0t, it offers greater maneuverability and keep the truck moving in the roughest of applications, and yet we keep a very low center of gravity, by using a distributed weight in the forklift, giving it an excellent stability.



Three forward gears

Suspension hydraulic transmission with three forward gears, top speed reach 26km/h.

Standard specification

- / Suspension transmission
- / Differential lock
- / 2-wheel drive、 4-wheel drive system
- / Suspension seat
- / Return oil filter
- / Big capacity aluminum radiator
- / Air filter
- / Rear working light
- / Warning lamp
- / Cover for tilt cylinder
- / Reversing assist grip
- / Wider fork carriage
- / Wider load backrest
- / LED light

Options

- / Cabin
- / Heater
- / Front window
- / L/R mirror
- / Extinguisher
- / Customer painting
- / OPS system
- / Sparkle arrester
- / Purified exhaust system
- / Auxiliary hydraulic valve
- / Front working light
- / Triplex wide view free-lift mast
- / Special forks
- / Weigher system
- / Attachments
- / Net cover of radiator

FOUR-WHEEL DRIVE ROUGH TERRAIN FORKLIFT SPECIFICATION:

			HANGCHA GROUP CO.,LTD.																	
Distinguishing mark	1.1	Manufacturer	HANGCHA GROUP CO.,LTD.																	
	1.2	Manufacturer's type designation	CPCD25-XW33C-RT4		CPCD30-XW33C-RT4		CPCD35-XW33C-RT4		CPCD25-XW43C-RT4		CPCD30-XW43C-RT4		CPCD25-XW98C-RT4		CPCD30-XW98C-RT4		CPCD35-XW98C-RT4			
	1.3	Drive: electric (battery or mains), diesel, petrol, fuel gas	Diesel																	
	1.4	Operator type: hand, pedestrian, standing, seated, order-picker	Seated																	
	1.5	Rated capacity/rated load	Q (kg)	2500		3000		3500		2500		3000		2500		3000		3500		
	1.6	Load centre distance	c (mm)	500		500		500		500		500		500		500		500		
	1.8	Load distance, centre of drive axle to fork	x (mm)	585		600		600		585		600		585		600		600		
	1.9	Wheelbase	y (mm)	1880		1880		1880		1880		1880		1880		1880		1880		
	2.1	Service Weight	kg	4850		5340		5600		4850		5340		4850		5340		5600		
Weight	2.2	Axle loading, laden front/rear	kg	6190/1160		7200/1140		7900/1200		6190/1160		7200/1140		6190/1160		7200/1140		7900/1200		
	2.3	Axle loading, unladen front/rear	kg	2130/2720		2340/3000		2300/3300		2130/2720		2340/3000		2130/2720		2340/3000		2300/3300		
	Tyres, chassis	3.1	Tyres: solid rubber, superelastic, pneumatic, polyurethane	Pneumatic																
		3.2	Tyre size, front	12-16.5-14PR																
		3.3	Tyre size, rear	10.0/75-15.3-14PR																
		3.5	Wheels, number front / rear (x = driven wheels)	2x/2x																
		3.6	Tread, front	b10 (mm)	1250		1250		1250		1250		1250		1250		1250		1250	
		3.7	Tread, rear	b11 (mm)	1190		1190		1190		1190		1190		1190		1190		1190	
		Dimensions	4.1	Tilt of mast/fork carriage forward/backward	α/β(°)	10/12		10/12		10/12		10/12		10/12		10/12		10/12		10/12
4.2			Height, mast lowered	h1 (mm)	2215		2350		2350		2215		2350		2215		2350		2350	
4.3			Free lift	h2 (mm)	140		145		145		140		145		140		145		145	
4.4	Lift		h3 (mm)	3000		3000		3000		3000		3000		3000		3000		3000		
4.5	Height, mast extended		h4 (mm)	4122		4142		4142		4122		4142		4122		4142		4142		
4.7	Height of overhead guard (cabin)		h6 (mm)	2390		2420		2420		2390		2420		2390		2420		2420		
4.19	Overall length		l1 (mm)	4305		4320		4320		4305		4320		4305		4320		4320		
4.20	Length to face of forks		l2 (mm)	3085		3100		3100		3085		3100		3085		3100		3100		
4.21	Overall width		b1 (mm)	1557		1599		1599		1557		1599		1557		1599		1599		
4.22	Fork dimensions ISO 2331		s/e/l (mm)	40×122×1220		50×122×1220		50×122×1220		40×122×1220		50×122×1220		40×122×1220		50×122×1220		50×122×1220		
4.23	Fork carriage DIN 15 173 --- ISO 2328, class/type A,B			B		B		B		B		B		B		B		B		
4.24	Fork-carriage width		b3 (mm)	1150		1150		1150		1150		1150		1150		1150		1150		
4.25	Distance between fork-arms		bs (mm)	290-1150		290-1150		290-1150		290-1150		290-1150		290-1150		290-1150		290-1150		
4.31	Ground clearance, laden, below mast		m1 (mm)	240		270		270		240		270		240		270		270		
4.32	Ground clearance, centre of wheelbase		m2 (mm)	260		290		290		260		290		260		290		290		
4.34	Aisle width	Ast (mm)	5305		5320		5320		5305		5320		5305		5320		5320			
4.35	Turning radius	Wa (mm)	3300		3300		3300		3300		3300		3300		3300		3300			
Performance data	5.1	Travel speed, laden/unladen	km/h	24/26		24/26		24/26		23/25		23/25		23/25		23/25		23/25		
	5.2	Lift speed, laden	m/s	0.62/0.64		0.49/0.51		0.43/0.51		0.62/0.64		0.49/0.51		0.62/0.64		0.47/0.51		0.45/0.51		
	5.3	Lowering speed, laden	m/s	0.5/0.44		0.5/0.45		0.5/0.45		0.5/0.44		0.5/0.45		0.5/0.44		0.5/0.45		0.5/0.45		
	5.5	Drawbar pull, laden	N	40000		45000		45000		40000		43000		42000		47000		49000		
	5.7	Gradeability, laden	%	58		55		52		46		46		60		58		54		
	5.10	Service brake		Hydraulic																
		Parking brake		Mechanical																
	Combustion-engine	7.1	Engine manufacturer/type	YANMAR 4TNE98		YANMAR 4TNE98		YANMAR 4TNE98		CUMMINS QSF2.8t3NA49		CUMMINS QSF2.8t3NA49		KUBOTA V2607-CR-TE5B		KUBOTA V2607-CR-TE5B		KUBOTA V2607-CR-TE5B		
		7.2	Engine power according to DIN ISO 1585	kw/r/min	42.1/2300		42.1/2300		42.1/2300		36.5/2500		36.5/2500		47.3/2400		47.3/2400		47.3/2400	
		7.3	Rated speed	Nm/r/min	196/1700		196/1700		196/1700		186/1500		186/1500		221.7/1500		221.7/1500		221.7/1500	
7.4		Number of cylinders/displacement	(-) / (cm³)	4/3319		4/3319		4/3319		4/2800		4/2800		4/2615		4/2615		4/2615		
7.10		Battery voltage/nominal capacity	V/Ah	12/90		12/90		12/90		12/90		12/90		12/90		12/90		12/90		
Addition data	10.3	Hydraulic Tank - capacity (drain & refill)	liter	60		60		60		60		60		60		60		60		
	10.4	Fuel tank capacity	liter	60		60		60		60		60		55		55		55		

2.5-3.5t Mast:(pneumatic)

Type	Model	Max.fork height	Overall height						Free lift				Front Overhang		Tilt range		Capacity max height							
			Lowered (mm)		Extended				Without backrest (mm)		With backrest (mm)		(mm)		FWD	BWD	Load Center 500mm							
			mm	2.5t	3/3.5t	Without backrest (mm)		With backrest (mm)		(mm)		(mm)		(°)	(°)	ISO 22915-2 Counterbalanced trucks with mast				ISO 22915-13 Rough-terrain trucks with mast				
				2.5t	3/3.5t	2.5t	3/3.5t	2.5t	3/3.5t	2.5t	3/3.5t	2.5t	3/3.5t	2.5t	3t	3.5t	2.5t	3t	3.5t					
Wide view mast	RTE25/35M300	3000	2215	2350	3782	3993	4122	4142	140	145	140	145	585	600	10	12	2500	3000	3500	2500	3000	3500		
	RTE25/35M330	3300	2365	2500	4082	4293	4422	4442	140	145	140	145	585	600	10	12	2500	3000	3500	2500	3000	3400		
	RTE25/35M350	3500	2465	2600	4282	4493	4622	4642	140	145	140	145	585	600	10	12	2500	3000	3500	2500	2800	3200		
	RTE25/35M370	3700	2615	2700	4482	4693	4822	4842	140	145	140	145	585	600	10	12	2500	3000	3500	2500	2600	2800		
	RTE25/35M400	4000	2815	2950	4782	4993	5122	5142	140	145	140	145	585	600	10	12	2500	3000	3400	2100	2400	2500		
Wide view full free triplex mast	RTE25/35N400	4000	2115	2300	4860	5025	5122	5269	1255	1275	993	1031	603	618	10	12	2500	2900	3300	2000	2300	2400		
	RTE25/35N430	4300	2215	2400	5160	5325	5422	5569	1355	1375	1093	1131	603	618	10	12	2400	2700	3000	1900	2100	2200		
	RTE25/35N450	4500	2265	2450	5360	5525	5622	5769	1405	1425	1143	1181	603	618	10	12	2200	2500	2900	1700	1900	1900		
	RTE25/35N470	4700	2365	2550	5560	5725	5822	5969	1505	1525	1243	1281	603	618	10	12	2000	2300	2700	1400	1500	1500		
	RTE25/35N500	5000	2515	2700	5860	6025	6122	6269	1655	1675	1393	1431	603	618	6	6	1900	2100	2500	1100	1200	1200		
	RTE25/35N550	5500	2715	2900	6360	6525	6622	6769	1855	1875	1593	1631	603	618	6	6	1500	1900	2300	800	900	900		
RTE25/35N600	6000	2965	3150	6860	7025	7122	7269	2105	2125	1843	1881	603	618	6	6	1200	1600	1900	600	700	700			

